

AMENDMENTS TO THE CLAIMS

1. Claims 1-19 (Canceled)

20. (Currently Amended) A method for forming a golf club shaft around a mandrel having a length along a longitudinal axis, the steps comprising:

forming a first reinforcement layer from a first fiber material, said first fiber material having fibers aligned along a single direction and said fibers only extending along an entire length of said first reinforcement layer;

forming a first angled layer by bonding second and third fiber materials, such that the fibers of said second material form a first angle with the fibers of said third material, said second and third materials having fibers aligned along a single direction and said second and said third fibers only extending along an entire length of said first angled layer;

forming a first straight layer from a fourth fiber material, said fourth fiber material having fibers aligned along a single direction and said fibers only extending along an entire length of said first straight layer;

forming a second angled layer from fifth and sixth fiber material, said fifth and sixth materials having fibers aligned along a single direction and said fifth and said sixth fibers only extending along an entire length of said second angled layer;

bonding said fifth and sixth fiber materials together to form said second angled layer, such that said fibers of said fifth and sixth material form a second angle in the range of from 70-150 degrees and said second angled layer has a thickness in the range of from 0.04 to 0.1 mm;

forming a second straight layer from a seventh fiber material, said seventh fiber material having fibers aligned along a single direction and said fibers only extending along an entire length of said second straight layer;

